





PLANNING AN AI PROJECT IN PHARMA: MITIGATING RISKS AND ENSURING SUCCESS

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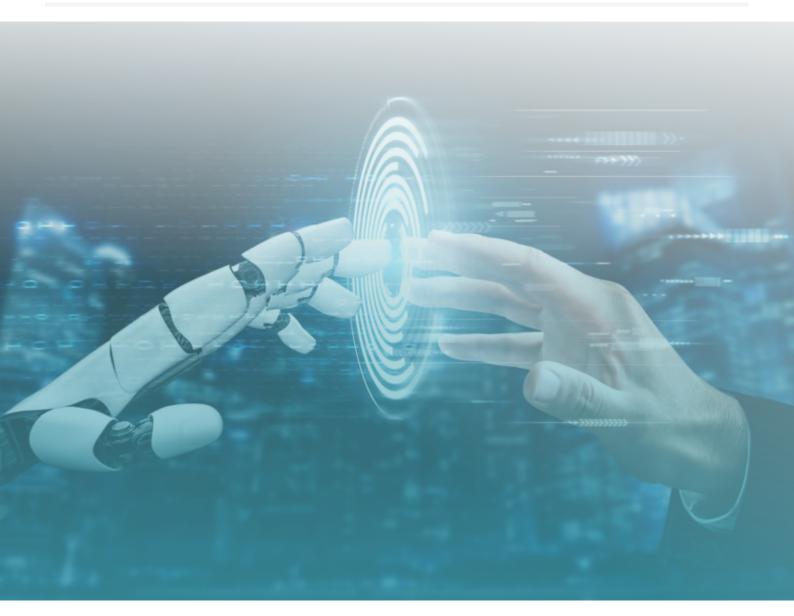
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INTRODUCTION

The pharmaceutical industry is at the forefront of innovation, constantly pushing the boundaries to improve patient care and advance scientific breakthroughs. In this era of progress, Artificial Intelligence (AI) has emerged as a game-changer, offering unprecedented opportunities to revolutionize pharmaceutical research, development, clinical trials, manufacturing, supply chain, market access, regulatory, medical, sales and marketing and patient outcomes. From expediting drug discovery processes to optimizing personalized medicine, AI presents a vast array of possibilities.

However, initiating AI projects within the pharma sector entails navigating a unique set of challenges and risks. Key considerations such as regulatory compliance, data security, and aligning AI approaches with specific business needs demand meticulous planning and flawless execution.

In this article, we delve into the intricacies of planning AI projects in the pharmaceutical industry, focusing on the vital roles of AI deployment blueprint and project scoping.



However, initiating Al projects within the pharma sector entails navigating a unique set of challenges and risks.

So without further ado, let's get right to it!



BUSINESS, FUNCTIONAL, AND USABILITY REQUIREMENTS

Importance of aligning the proposed approach with both the organization and the business user requirements

When planning an Al project blueprint in the pharmaceutical industry, aligning Al projects with the specific requirements of the organization is of paramount importance. By tailoring Al solutions to address the unique needs and objectives of pharmaceutical companies, organizations can unlock significant value and gain a competitive advantage.

According to a report by PwC, the adoption of AI technologies in the healthcare industry, including pharmaceuticals, has the potential to create \$150 billion in annual savings by 2026. This demonstrates the transformative power of aligning AI projects with business user requirements, as it can drive operational efficiency, cost reduction, and improved patient outcomes.



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Identifying and addressing functional and usability requirements

In addition to aligning with business user requirements, identifying and addressing functional and usability requirements are crucial steps in planning successful AI projects in the pharma industry.

Functional requirements refer to the specific capabilities and features that the AI system should possess to meet the intended goals. AI deployment blueprints can provide guidance in defining these functional requirements.

For example, in clinical decision support systems, the AI solution should have the ability to process medical literature, clinical trial databases and patient record data accurately, recommend treatment options (and be white box so the clinician can understand why those recommendations were made and be able to make the final treatment choice), and provide accurate predictions. By understanding the functional requirements outlined in the AI blueprint, companies can plan, then select or develop AI algorithms and models that effectively fulfil these needs.

Usability requirements focus on ensuring that the AI solution is intuitive, user-friendly, and seamlessly integrates into existing workflows. This involves considering factors such as the user interface, ease of data input, interpretability of results, and the ability to customize the system based on user preferences. A well-designed and user-centric AI solution, as outlined in a AI deployment blueprint, can increase user adoption, improve efficiency, and enhance overall user satisfaction.

An example of addressing usability requirements in healthcare is the development of AI-powered electronic health record (EHR) systems. These systems aim to simplify data entry and retrieval, automate documentation, and provide real-time clinical decision support to healthcare professionals. By designing EHR systems with a user-centric approach, healthcare providers can reduce administrative burdens, improve patient care quality, and enhance overall productivity.

To ensure that functional and usability requirements are met, organizations can conduct user research, usability testing, and iterative design processes. These practices help gather feedback from stakeholders and refine the AI solution iteratively, resulting in a more effective and user-friendly implementation. The AI deployment blueprint serves as a valuable reference throughout these processes, guiding the development and deployment of the AI solution.



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DATA IDENTIFICATION AND PLANNING

A. Data identification, data access and API investigation for effective data integration

Data identification, access and integration play a critical role in AI projects within the pharma industry. It involves identifying relevant data sources, and often exploring the availability of application programming interfaces (APIs) for seamless data integration into the AI system as outlined in the AI deployment blueprint.

For example, pharmaceutical companies may need access to diverse datasets, such as electronic health records, clinical trial data, genomics data, scientific literature, claims data, patient registry data, channel data, and sales data to name but a few data types typically used in pharma projects. For AI projects, the right data needs to be identified, sourced, and legally accessed. Following access, this data needs to be sorted, structured, cleaned and combined so that the AI algorithms deployed can extract valuable insights. There are now AI-powered programs that can do a lot of this work but the optimal approach to do that gets explored in the Deployment blueprint.

B. Identifying gaps in data availability and quality

In many cases, there may be gaps in the availability and quality of data required for Al projects in the pharma industry. Identifying these gaps and determining the best way to plug the gaps is essential to get right before implementing the Al approach.

For instance, if a pharmaceutical company aims to develop an AI algorithm for personalized medicine, it requires a diverse dataset that represents different demographics, genetic variations, and disease conditions. Identifying gaps in data availability allows organizations to strategize ways to collect missing data or explore alternative approaches, such as data augmentation techniques from Generative AI (such as recurrent neural networks) or partnerships with other healthcare institutions.



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C. Establishing an optimal data approach for the project

Establishing an optimal data approach involves designing a framework for data collection, storage, pre-processing, and management. It includes determining the data formats, structuring data pipelines, and establishing protocols for data cleaning and validation.

For instance, a pharmaceutical company planning to implement AI for adverse event detection may establish data collection processes from various sources such as patient reports, social media, and pharmacovigilance databases, following the guidelines in the AI deployment blueprint and AI blueprint. They would design a data workflow that ensures data quality, consistency, and scalability, as detailed in the AI deployment blueprint.

By conducting thorough investigations of data access, ensuring compliance with regulations as outlined in the AI deployment blueprint and AI blueprint, addressing data gaps, and establishing an optimal data approach, pharmaceutical companies can lay a solid foundation for successful AI projects. This enables them to leverage the power of data-driven insights to accelerate drug discovery, improve clinical decision-making, and ultimately enhance patient care, as specified in the AI blueprint.

D. Ensuring data regulatory and legal compliance

Data regulatory and legal compliance is crucial in the pharma industry, where privacy and confidentiality of patient information are paramount. When implementing AI projects, pharmaceutical companies must adhere to regulations such as the Health Insurance Portability and Accountability Act (HIPAA) and the General Data Protection Regulation (GDPR), the AI Act (in Europe) and others, as explored and outlined in the AI blueprint. The data and processes must all be compliant, and part of the process is explaining the data and algorithms to the legal and compliance teams to get their sign-off.

For instance, when handling patient data, pharmaceutical companies must ensure proper anonymization, secure storage, and restricted access, and all of this can be specified in the AI deployment blueprint. They need to establish robust data protection measures to safeguard sensitive information throughout the data lifecycle. Compliance with these regulations, as outlined in the AI deployment blueprint, helps build trust with patients, healthcare providers, and regulatory authorities.



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RISK AND DEPENDENCY IDENTIFICATION

A. Understanding the potential risks associated with AI projects

Al projects in the pharma industry, like any other complex initiative, come with inherent risks. It is crucial to have a comprehensive understanding of these risks to ensure project success.

Some potential risks associated with AI projects in pharma include:

- 1. Data quality and integrity: Poor data quality, incompleteness, or biases in the training data can adversely impact the accuracy and reliability of AI models.
- Ethical considerations: AI algorithms must comply with ethical guidelines, ensuring fairness, transparency, and accountability in decision-making processes. Failure to address ethical concerns can lead to reputational damage and legal repercussions.
- **3. Regulatory compliance:** Compliance with regulatory frameworks, such as HIPAA and GDPR, is essential to protect patient privacy and maintain legal compliance when handling sensitive healthcare data.
- 4. Technical limitations: AI models may have limitations, such as interpretability challenges, difficulty in handling complex data types, or limitations in scalability, which can impact their effectiveness and usability.



It is crucial to have a comprehensive understanding of these risks to ensure project success.



B. Strategies for identifying and mitigating project risks

To ensure the success of AI projects in the pharma industry, it is essential to identify and mitigate risks.

Here are some strategies for risk management:

- Conduct a thorough risk assessment: Identify and analyze potential risks specific to the project, considering technical, regulatory, operational, and security aspects.
- 2. Implement robust data governance: Establish data quality control measures, address bias, ensure data privacy, and maintain compliance with applicable regulations.
- **3. Rigorous model validation and testing:** Perform comprehensive validation and testing of AI models to ensure accuracy, reliability, and generalizability.
- Engage domain experts and stakeholders: Involve experts from various domains, including healthcare professionals, regulatory experts, and legal advisors, to assess risks and provide insights.
- 5. Develop a contingency plan: Anticipate potential risks and develop contingency plans to mitigate their impact, ensuring business continuity and minimizing disruptions.



To ensure the success of AI projects in the pharma industry, it is essential to identify and mitigate risks.



C. Addressing dependencies and creating contingency plans

Al projects often have dependencies on various factors, including data availability, technological infrastructure, external collaborations, and regulatory approvals. It is crucial to identify these dependencies and develop contingency plans to mitigate any potential issues.

For example, if an AI project relies on external data sources, such as collaborations with research institutions or access to third-party datasets, it is important to establish clear communication channels, legal agreements, and backup options in case of unavailability or delays, as outlined in the AI deployment blueprint.

Furthermore, regulatory approvals and legal and compliance sign-off can significantly impact project timelines. By proactively engaging with regulatory bodies and understanding the requirements, as specified in the AI deployment blueprint, pharmaceutical companies can plan for potential delays and ensure adherence to regulations.

Addressing dependencies and creating contingency plans helps mitigate the impact of unforeseen events, ensuring project progress and minimizing disruptions, as detailed in the AI deployment blueprint and AI blueprint.

By understanding potential risks, implementing risk mitigation strategies, as outlined in the AI deployment blueprint, and addressing project dependencies, pharmaceutical companies can increase the likelihood of successful AI project implementation. Proactive risk management, as specified in the AI blueprint, fosters a secure and reliable environment for leveraging the transformative power of AI in the pharma industry.



By proactively engaging with regulatory bodies and understanding the requirements, as specified in the AI deployment blueprint, pharmaceutical companies can plan for potential delays and ensure adherence to regulations.



LEGAL AND COMPLIANCE APPROACH

A. Importance of complying with laws and regulations in the pharma industry

Compliance with laws and regulations is of utmost importance in the pharmaceutical industry. The nature of AI projects in healthcare, including drug discovery, clinical trials, and patient care, necessitates strict adherence to legal and ethical guidelines. Failure to comply can lead to severe consequences, including legal penalties, reputational damage, and loss of public trust.

- 1. Intellectual property rights: Pharmaceutical companies must respect and protect intellectual property rights when utilizing AI technologies. This includes ensuring proper licensing, avoiding copyright infringement, and respecting patent rights.
- Privacy and data protection: The use of patient data in Al projects requires compliance with regulations such as HIPAA (in the United States) and GDPR (in the European Union). These regulations mandate the secure handling, storage, and transfer of patient information to protect privacy and ensure data confidentiality.
- **3. Ethical considerations:** Al projects in the pharma industry must address ethical concerns, such as informed consent, transparency, and fairness. In the EU it must also ensure it conforms to the Al Act. Ensuring that Al algorithms do not perpetuate biases and are used responsibly is also essential to maintain ethical standards



Failure to comply can lead to severe consequences, including legal penalties, reputational damage, and loss of public trust.



B. Ensuring the project adheres to legal and ethical guidelines

To ensure legal and ethical compliance in AI projects, pharmaceutical companies should undertake several measures:

- 1. Conduct thorough legal assessments: Evaluate the legal landscape and regulatory requirements relevant to the project. The legal team need to be engaged to ensure compliance with intellectual property laws, privacy regulations, and ethical guidelines.
- 2. Establish data governance frameworks: Implement robust data governance practices, including data anonymization, access controls, and audit trails, to protect patient privacy and comply with data protection regulations.
- 3. Develop and enforce ethical guidelines: Establish ethical guidelines and principles for AI projects, including transparency, fairness, and accountability. Ensure that AI algorithms are developed and deployed in a manner that mitigates biases and promotes responsible use.
- Regularly monitor and update compliance: Stay abreast of evolving legal and regulatory changes in the pharma industry. Conduct periodic audits to assess compliance and make necessary updates to policies and procedures.

It is crucial to note that regulatory requirements may vary across countries and regions. Pharmaceutical companies must navigate these complexities and tailor their legal and compliance approach accordingly.



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TECHNICAL HIGH-LEVEL WORKFLOW

A. Identifying the essential components of the tech stack

Building an effective AI project in the pharma industry requires careful consideration of the technical components that make up the tech stack. The tech stack comprises the software, tools, and infrastructure needed to support data processing, analysis, and visualization.

Some essential components of the tech stack in AI projects include:

- 1. Data storage: Determine the optimal data storage solution that can handle the volume, velocity, and variety of data generated in the pharma industry. This may involve utilizing cloud-based storage systems, distributed file systems, or databases tailored for big data analytics.
- Data management: Implement data management systems that enable efficient organization, retrieval, and manipulation of data. This includes data indexing, metadata management, and version control to ensure data integrity and traceability.
- **3. Data ingestion:** Develop mechanisms for seamlessly ingesting data from various sources into the AI system. This may involve data integration frameworks, data pipelines, and ETL (Extract, Transform, Load) processes to cleanse and transform the data for analysis.
- 4. Data processing: Utilize technologies for processing large-scale datasets, such as distributed computing frameworks (e.g., Apache Spark) or specialized hardware accelerators (e.g., GPUs). These technologies enable efficient data processing, feature extraction, and model training.
- 5. Data visualization and outputs: Implement tools and libraries for visualizing and interpreting the results of AI models. This may involve interactive dashboards, data visualization libraries (e.g., Plotly, Matplotlib), and reporting frameworks to communicate insights effectively.
- 6. Client end tools: Consider the user interface and tools that will be used by stakeholders to interact with the AI system. This may include developing user-friendly web applications, mobile apps, or APIs to facilitate seamless user experience and access to AI-driven insights.



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B. Exploring data storage, management, ingestion, processing, visualization, and client-end tools

Each component of the technical stack plays a vital role in the success of AI projects in the pharma industry. Your big data engineer will assess the project requirements, and the data (and data velocities such as batch or real-time data updates) and determine with the client, the optimal tech stack for the project which would be outlined in the deployment blueprint.

Here are some considerations for each component:

- Data storage: Evaluate options such as cloud-based storage solutions (e.g., Amazon S3, Google Cloud Storage) or on-premises database systems (e.g., PostgreSQL, MongoDB) based on factors like scalability, security, and costeffectiveness.
- Data management: Explore data management tools like Apache Airflow or Kubernetes to orchestrate data pipelines, ensure data quality, and automate data workflows.
- **3.** Data ingestion: Assess the availability and compatibility of APIs or connectors to acquire data from various sources, such as electronic health records, clinical trial databases, or wearable devices.
- 4. Data processing: Consider frameworks like TensorFlow or PyTorch for machine learning model development and training. Distributed computing platforms like Apache Spark may be useful for handling big data processing tasks.
- 5. Data visualization and outputs: Explore visualization libraries like Matplotlib, Tableau, or Power BI for creating interactive and insightful visual representations of data and analysis results.
- 6. Client end tools: Depending on the project's requirements, consider developing web-based interfaces, mobile applications, or integrating AI functionalities into existing software platforms commonly used in the pharma industry.



Each component of the technical stack plays a vital role in the success of Al projects in the pharma industry.



C. Evaluating the suitability and compatibility of different technologies

When planning the technical high-level workflow, it is crucial to evaluate the suitability and compatibility of different technologies.

Consider factors such as

- 1. **Scalability:** Ensure that the chosen technologies can handle large volumes of data and scale as the project expands. This is particularly important in the pharma industry, where datasets can be vast and continuously growing.
- Integration capabilities: Assess the compatibility of the selected technologies with existing systems, databases, and infrastructure within the organization. Seamless integration minimizes disruptions and enhances workflow efficiency.
- **3. Performance:** Al projects require high-performance technologies to process and analyze data in a timely manner. For example, GPUs (Graphics Processing Units) are widely used in Al applications due to their parallel processing capabilities, enabling faster model training and inference.
- 4. Compatibility with existing infrastructure: Evaluate the compatibility of the selected technologies with the existing IT infrastructure within the pharma organization. Integration challenges can arise if the chosen technologies are not compatible with the current systems and workflows, potentially leading to inefficiencies and data silos.
- 5. Community support and documentation: Assess the level of community support, availability of documentation, and resources for the chosen technologies. Robust community support ensures access to forums, tutorials, and updates, which can significantly aid in troubleshooting and optimizing the implementation.

For example, if real-time data processing is crucial, Apache Kafka's streaming capabilities may be a suitable choice. If data visualization needs to be highly interactive and customizable, JavaScript libraries like D3.js can provide rich visualizations.



When planning the technical high-level workflow, it is crucial to evaluate the suitability and compatibility of different technologies.



SECURITY APPROACHES

A. Ensuring the project's security measures are robust and comprehensive

Implementing robust security measures is paramount in AI projects, considering the sensitive nature of patient data and the potential impact of cyber threats. By adopting comprehensive security approaches, pharmaceutical companies can safeguard sensitive data, protect against unauthorized access, and mitigate the risk of cyber attacks.

- Secure infrastructure: Establish a secure infrastructure by implementing industry best practices, such as firewalls, intrusion detection systems, and encryption mechanisms. Ensure that systems and networks are regularly updated with the latest security patches and protocols.
- 2. Access controls and user authentication: Implement stringent access controls and user authentication mechanisms to ensure that only authorized personnel can access sensitive data and system resources. Multi-factor authentication, role-based access controls (RBAC), and user privilege management are essential components of a robust security framework.
- 3. Data encryption: Encrypt sensitive data both at rest and in transit. Encryption algorithms, such as AES (Advanced Encryption Standard), provide an additional layer of protection, ensuring that even if data is intercepted, it remains unreadable without the encryption key.
- 4. Data anonymization and de-identification: Anonymize or de-identify sensitive data to protect patient privacy. This involves removing or obfuscating personally identifiable information (PII) from datasets, reducing the risk of re-identification.
- 5. Regular security audits and assessments: Conduct regular security audits and assessments to identify vulnerabilities and gaps in the system. This helps in proactively addressing potential security risks and ensuring ongoing compliance with security standards.

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B. Strategies for safeguarding sensitive data and protecting against cyber threats

Pharmaceutical companies can adopt several strategies to safeguard sensitive data and protect against cyber threats:

- 1. Employee training and awareness: Educate employees about cybersecurity best practices, emphasizing the importance of strong passwords, recognizing phishing attempts, and following secure data handling procedures. Regular training sessions and awareness programs can help minimize the risk of human errors leading to security breaches.
- 2. Data backup and disaster recovery: Implement robust data backup and disaster recovery mechanisms to ensure business continuity in the event of a security incident or system failure. Regularly test and update backup procedures to verify data integrity and recovery capabilities.
- **3.** Threat monitoring and detection: Deploy advanced threat monitoring and detection systems that can identify and alert potential cyber threats in real time. Intrusion detection systems, anomaly detection algorithms, and security information and event management (SIEM) tools can aid in timely detection and response to security incidents.
- 4. Incident response and recovery planning: Develop an incident response plan that outlines the steps to be taken in the event of a security breach. This includes procedures for containment, investigation, communication, and recovery. Regularly test and update the incident response plan to ensure its effectiveness.
- 5. Collaboration with cybersecurity experts: Engage with cybersecurity experts and consultants who specialize in the pharma industry. They can provide guidance on implementing industry best practices, conducting security assessments, and ensuring compliance with relevant regulations.

While specific statistics and facts related to security approaches in the pharma industry may vary, it is important to note that the healthcare sector has been a prime target for cyber attacks.

According to a 2020 report by IBM, the average cost of a data breach in the healthcare industry was approximately \$7.13 million, making it the industry with the highest average breach cost globally.

By adopting comprehensive security approaches, they can ensure the confidentiality, integrity, and availability of data in AI projects, fostering trust among patients, healthcare providers, and stakeholders.



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AI MODELS AND APPROACH ANALYSIS

A. Determining the optimal algorithms and models for the project

Selecting the right algorithms and models is crucial for the success of AI projects in the pharma industry. Different algorithms and models offer varying capabilities and performance in solving specific problems. By determining the optimal algorithms and models, pharmaceutical companies can enhance data analysis, predictive modelling, and decision-making processes.

In every project, the data scientists will weigh up the options and choose the most appropriate to the data and challenges being investigated and will outline the most appropriate approaches (taking into account the data and the problem to be solved) in the deployment blueprint for the project at hand. For example, if the project involves natural language processing (NLP) tasks like text classification or sentiment analysis, algorithms such as recurrent neural networks (RNNs) or a transformer model like BERT (Bidirectional Encoder Representations from Transformers) might be appropriate.

There are a wide range of algorithms in all the categories of Al but an example is machine learning which has numerous sub-types such as linear regression, decision trees, support vector machines (SVMs), random forests and artificial neural networks. One subtype of artificial neural networks is Deep learning, which have shown remarkable performance in various domains especially with image analysis. Convolutional neural networks (CNNs) excel in image and video analysis, while recurrent neural networks (RNNs) are effective for sequential data analysis. Transfer learning, where pre-trained models are fine-tuned on specific data, can also be a viable approach.

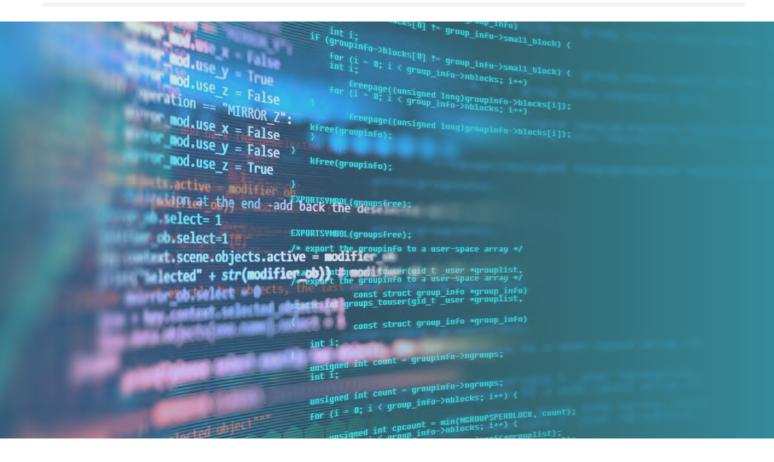
Each algorithm has its strengths and weaknesses, and the choice depends on factors such as the nature of the data, the desired accuracy, interpretability, and computational requirements. There are many options, so for every challenge, the data scientist will analyse the data, and what you are trying to achieve, and the pros and cons, to determine the optimal algorithmic approach.



Different algorithms and models offer varying capabilities andperformance in solving specific problems.

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B. Defining algorithm objectives and exploring various algorithm types

When selecting algorithms, it is essential to define the data and the objectives of the AI project clearly. This involves understanding the desired outcomes and the specific tasks the algorithms need to perform.

Here are some algorithm types commonly used in the pharma industry:

- 1. Classification algorithms: Classification algorithms are used when the task involves assigning data instances to predefined categories or classes. For example, in drug discovery, classification algorithms can be employed to predict the therapeutic class of a compound based on its molecular properties.
- Regression algorithms: Regression algorithms are applied when the goal is to predict continuous or numerical values. In pharmacokinetics, for instance, regression algorithms can be utilized to forecast drug concentration levels in the body over time.
- **3. Clustering algorithms:** Clustering algorithms group similar data instances together based on their characteristics. This can be useful for identifying patient subgroups or clustering molecules with similar properties for drug discovery purposes.
- Recommendation algorithms: Recommendation algorithms, commonly used in personalized medicine, provide suggestions for treatments, drug combinations, or clinical trial eligibility based on patient characteristics, medical history, and clinical guidelines.



When selecting algorithms, it is essential to define the data and the objectives of the AI project clearly.



C. Selecting appropriate algorithm libraries based on functionality and requirements

Choosing the right algorithm libraries is essential for the efficient implementation and utilization of AI models. Various libraries offer pre-built algorithms, models, and tools that simplify development and enable efficient processing.

Consider the following factors when selecting algorithm libraries:

- 1. Functionality: Assess the library's capabilities and whether it provides algorithms suitable for the project's requirements. Libraries like Scikit-learn, TensorFlow, or PyTorch offer a wide range of machine learning and deep learning algorithms for different tasks.
- Performance and scalability: Evaluate the library's performance in terms of computational efficiency and scalability. This is particularly important when dealing with large-scale datasets or resource-intensive AI tasks. Libraries optimized for distributed computing, such as Apache Spark MLlib, can handle big data scenarios effectively.
- Integration with the chosen programming language and frameworks: Ensure that the selected library integrates smoothly with the chosen programming language, development environment, and other frameworks used in the project.
- 4. Domain-specific libraries: Consider domain-specific libraries tailored to the pharma industry. For example, Bioconductor provides a collection of R packages specifically designed for genomics and bioinformatics research.
- 5. Community support and documentation: Consider the availability of community support, active development, and comprehensive documentation for the chosen library. A vibrant community can provide valuable insights, troubleshooting assistance, and access to additional resources.



Choosing the right algorithm libraries is essential for the efficient implementation and utilization of Al models.



IMPLEMENTATION PLANNING

A. Importance of thorough planning for successful project implementation

Thorough planning is crucial for the successful implementation of an AI project in the pharma industry. It provides a blueprint for the project, ensures efficient resource allocation, and minimizes potential risks and setbacks. By investing time and effort into planning, pharmaceutical companies can set clear goals, define project scope, and establish realistic expectations.

- 1. Goal alignment: The planning phase allows stakeholders to align their goals and expectations for the project. By clearly defining the objectives and desired outcomes, all team members can work towards a common vision.
- 2. Risk mitigation: Thorough planning helps identify potential risks and challenges that may arise during project implementation. By anticipating and addressing these risks proactively, mitigation strategies can be developed to minimize their impact on the project's success.
- **3. Resource optimization:** Planning allows for effective resource allocation, ensuring that the necessary personnel, equipment, and infrastructure are available when needed. This helps avoid delays and bottlenecks during the implementation phase.
- 4. Stakeholder involvement: Planning provides an opportunity to involve key stakeholders early in the process. By engaging stakeholders and incorporating their input and feedback, the project can benefit from diverse perspectives and foster a sense of ownership and commitment.



Thorough planning is crucial for the successful implementation of an Al project in the pharma industry.

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B. Developing a detailed plan for the Minimum Viable Product (MVP) or pilot phase

For complex AI projects, it is often advisable to start with a Minimum Viable Product (MVP) or a pilot phase. This allows for iterative development, testing, and validation before scaling up.

Key considerations in developing a detailed plan for the MVP or pilot phase include:

- Prioritizing features: Identify the essential features and functionalities that need to be implemented in the initial phase. This ensures that the MVP or pilot phase addresses the core requirements while allowing for flexibility and future enhancements.
- Milestone definition: Define clear milestones for the MVP or pilot phase, marking key deliverables and progress points. For instance, milestones could include data collection and pre-processing, model development, and initial testing.
- **3.** Evaluation and feedback loop: Incorporate mechanisms for evaluating the MVP or pilot phase, collecting feedback from end-users, and incorporating their suggestions for improvement. This iterative approach allows for continuous learning and refinement of the solution.



For complex AI projects, it is often advisable to start with a Minimum Viable Product (MVP) or a pilot phase. This allows for iterative development, testing, and validation before scaling up.



C. Identifying required resources and allocating them effectively

Effective resource management is critical for project success. During the planning phase, it is essential to identify the resources required and allocate them appropriately to ensure smooth implementation.

Consider the following aspects:

- Skilled personnel: Identify the necessary skill sets and expertise required for the project, such as data scientists, software developers, domain experts, and project managers. Allocate resources with the appropriate skills and experience to ensure effective execution.
- Data resources: Determine the data requirements for the project, including access to relevant datasets, data collection efforts, and data annotation or labelling processes. Allocate resources for data acquisition, data preprocessing, and data quality assurance.
- **3. Infrastructure and technology:** Assess the infrastructure and technology needs, such as computing resources, storage, software licenses, and cloud services. Allocate resources to ensure a robust and scalable infrastructure to support the AI project.



During the planning phase, it is essential to identify the resources required and allocate them appropriately to ensure smooth implementation.

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D. Creating a schedule and timeline for project milestones

Developing a detailed schedule and timeline is essential to keep the project on track and ensure timely completion. This involves breaking down the project into smaller tasks, estimating their duration, and sequencing them in a logical order.

- 1. Task breakdown: Identify the individual tasks required for each milestone or phase of the project. Define the dependencies between tasks to determine their sequence.
- 2. Estimating task duration: Based on historical data, expert judgment, or industry benchmarks, estimate the duration of each task. Consider potential risks, dependencies, and resource availability when estimating task durations.
- **3. Critical path analysis:** Identify the critical path, which represents the sequence of tasks with the longest total duration. This helps in identifying potential bottlenecks or areas that require extra attention to meet project timelines.



This involves breaking down the project into smaller tasks, estimating their duration, and sequencing them in a logical order.

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E. Estimating and managing project finances

Accurate financial estimation and effective management are crucial for the success of an AI project. However, until you really choose the data and approach, it can be very difficult to come up with even a strong ballpark as projects are very dependent on the data used and how much work is required on that data, the complexity of the model used, and the extend and complexity of the tech stack approach employed. That is why a deployment blueprint is always a good idea to do in advance as otherwise you can have a quote, but the actual project could cost a lot more if not scoped out properly in advance.

Consider the following aspects:

- Cost estimation: Develop a comprehensive cost estimation that includes personnel costs, infrastructure expenses, software and hardware costs, data acquisition expenses, and any other relevant expenditures. Consider both upfront costs and ongoing operational costs.
- Budget allocation: Allocate the budget effectively across different project phases and activities. Prioritize critical project components and allocate resources accordingly.
- **3. Financial tracking and reporting:** Implement mechanisms to track project expenses, compare actual costs against the budget, and generate financial reports. This helps in monitoring the project's financial health and making informed decisions regarding resource allocation and budget adjustments.

By thoroughly planning the implementation, identifying and allocating resources effectively, and managing project finances, pharmaceutical companies can increase the chances of successful AI project implementation, meet project milestones, and deliver value within the specified timeframe and budget.



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PRODUCT REQUIREMENTS DOCUMENT (PRD)

The Product Requirements Document (PRD) serves as a comprehensive summary of the key findings and outcomes from the preceding sections of the AI project planning. It consolidates all the essential information and provides a clear roadmap for the development and implementation of the project.

Examples of information included in the product requirements document:

- 1. Business requirements: This section outlines the specific goals and objectives of the AI project from a business perspective. For example, it may state that the aim is to improve drug discovery efficiency, reduce research and development costs, or enhance patient care outcomes.
- Functional requirements: This section details the specific functionalities and capabilities the AI solution should possess. It may include requirements such as data integration, predictive analytics, decision support, image recognition, or natural language processing.
- **3. Usability requirements:** This section focuses on the user experience and usability aspects of the AI solution. It outlines requirements related to user interfaces, ease of use, accessibility, and user interaction.
- 4. Data requirements: This section defines the data sources, types, formats, and quality criteria necessary for the AI project. It may specify the need for structured or unstructured data, real-time or batch data processing, or data privacy and security considerations.



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- **5. Risk identification:** This section summarizes the identified risks and potential challenges associated with the AI project. It highlights the strategies and contingency plans to mitigate those risks.
- Legal and compliance considerations: This section emphasizes the adherence to legal and ethical guidelines in the pharma industry. It addresses regulatory compliance, data privacy regulations (such as GDPR), and any other relevant legal frameworks.
- 7. Technical workflow: This section provides a high-level overview of the technical workflow, including data storage, management, ingestion, processing, visualization, and client-end tools. It outlines the technology stack, infrastructure requirements, and integration points.
- Security approaches: This section summarizes the security measures and protocols to safeguard the AI solution, protect sensitive data, and mitigate potential cyber threats. It may include encryption mechanisms, access controls, and vulnerability assessments.
- **9.** Al models and approaches: This section highlights the optimal algorithms, models, and libraries identified for the project. It outlines the algorithm objectives, algorithm types, and the chosen algorithm libraries based on functionality and requirements.
- **10. Implementation planning:** This section provides a summary of the implementation plan, including the detailed plan for the Minimum Viable Product (MVP) or pilot phase, resource identification, schedule, timeline, and financial estimates.

The product requirements document serves as a reference and communication tool for all stakeholders involved in the AI project. It ensures a shared understanding of the project objectives, requirements, and specifications, facilitating a coordinated and efficient development process.



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CLOSING THOUGHTS

In conclusion, planning and executing AI projects in the pharmaceutical industry require careful consideration of various factors, as outlined in the AI deployment blueprint. By recapitulating key considerations such as aligning with business user requirements, ensuring appropriate data selection, data accuracy, data compliance, identifying risks, addressing legal and compliance aspects, evaluating technology compatibility, implementing robust security measures, selecting optimal AI models, and effective implementation planning, the chances of success can be significantly enhanced.

However, navigating through these challenges can be complex. That's where *Eularis* comes into play. With their expertise and tailored solutions, *Eularis* assists pharmaceutical companies in navigating the intricacies of AI project implementation. By providing guidance and support in areas such as requirement analysis, data management, risk mitigation, legal compliance, technology selection, and implementation strategy, *Eularis* helps pharma companies avoid common pitfalls and maximize the potential of AI projects.

The successful implementation of AI in the pharma industry holds immense benefits, including accelerated drug discovery, improved patient care, optimizing operational efficiency, and enhanced decision-making, With a well-defined and comprehensive project plan, coupled with expert assistance from *Eularis*, as specified in the AI blueprint, pharmaceutical companies can harness the power of AI to revolutionize the industry and drive positive outcomes for patients and stakeholders alike.

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Dr Andrée Bates

Dr. Andrée Bates is a pharmaceutical industry veteran with 30 years in the industry and 20 years working specifically in pharma AI. She brings blended expertise in Artificial Intelligence (AI), Pharmaceuticals, and Strategy. Dr. Bates has led Artificial Intelligence powered projects for numerous top-tier pharmaceutical companies in diverse areas such as clinical trials and R&D, market access, regulatory, medical affairs, and sales and marketing. These have all resulted in measurable growth in revenue, profit, and market share for her clients. Having worked in the pharmaceutical industry since 1993, and AI in Pharma since 2003, she has a detailed understanding of the pharmaceutical environment and how AI can be leveraged compliantly and effectively. She has authored many articles in peer-reviewed journals and industry reports. She has also been a guest lecturer on Healthcare Innovation and AI in multiple university MBA programs: INSEAD Business School (Fontainebleau), the Erivan K Haub School of Business at St Joseph's University (Pennsylvania), Fordham University (New York) Global Healthcare Innovation Management postgraduate program, and Bayes Business School (Formerly Cass Business School – The University of London), and she lectures on AI for Boards at Henley Business School at the University of Reading, as well being a guest speaker in numerous internal pharmaceutical company meetings and international conferences in UK, USA, Latin America, Canada, France, Germany, Spain, Hungry, Poland, Japan, China, Singapore, and Australia.

EULARIS

About Eularis

Eularis exist to help biopharma and healthcare commercial teams who want to weave FutureTech like Artificial Intelligence (AI) and Machine Learning (ML) and Virtual Reality (VR) and Augmented Reality (AR) and Internet of Things (IOT) to solve their challenges and deliver unprecedented measurable results.

The Eularis team of experts have extensive qualifications combined with many years of real-world experience in both biopharma and AI companies. The mix of qualifications (MD, PhD, MBA, M. Sc., M Engineer.) along with prior experience in executive-level positions in top 20 pharmaceutical companies ensures our clients have the right strategic and tactical questions solved and planned with cutting edge technology and AI. You have access to Pharma AI Futurists, Pharma Board level team, and AI Strategists, and Data Scientists and Big Data Engineers and Developers to ensure you are playing at the top of your game.

Every project is unique and begin by developing a deep understanding of your strategic needs and your data. Then, we plan the right approach to meet your strategic needs and transform your performance.

Learn more <u>eularis.com</u>

TRY ONE OF OUR CORE SERVICES

AI STRATEGIC BLUEPRINT

Give us your most difficult challenges to solve with AI and FutureTech!

The problem of poor AI impact comes down to a lack of strategy and pre-strategy. We know AI is impressive, and we see the results all around us. So why do many pharma AI project never pass the pilot stage? There is a plethora of evidence as to why not having a strategic AI blueprint before you begin is problematic and leads to project failure. We create strategic AI blueprints to ensure all AI projects meet the company's strategic objectives and move the needle for maximum impact.

AI DEPLOYMENT BLUEPRINT

Ensuring the key foundational elements required for success in your AI FutureTech projects are in place.

In the pharma environment, we face unique challenges. Knowing where you want to go is one thing, but the trap many then fall into is ensuring that the key foundational elements are in place (e.g., finding the right data, getting through internal legal and compliance, buy vs build, tech planning SOW, choosing the optimal AI vendor etc.) so that you can execute quickly. Our deployment blueprint accelerates your ability to industrialise the opportunity effectively by taking care of all these foundation pieces enabling you to easily commercialize the most effective solutions rapidly and seamlessly.

AI MODEL IMPLEMENTATION & TECH BUILD

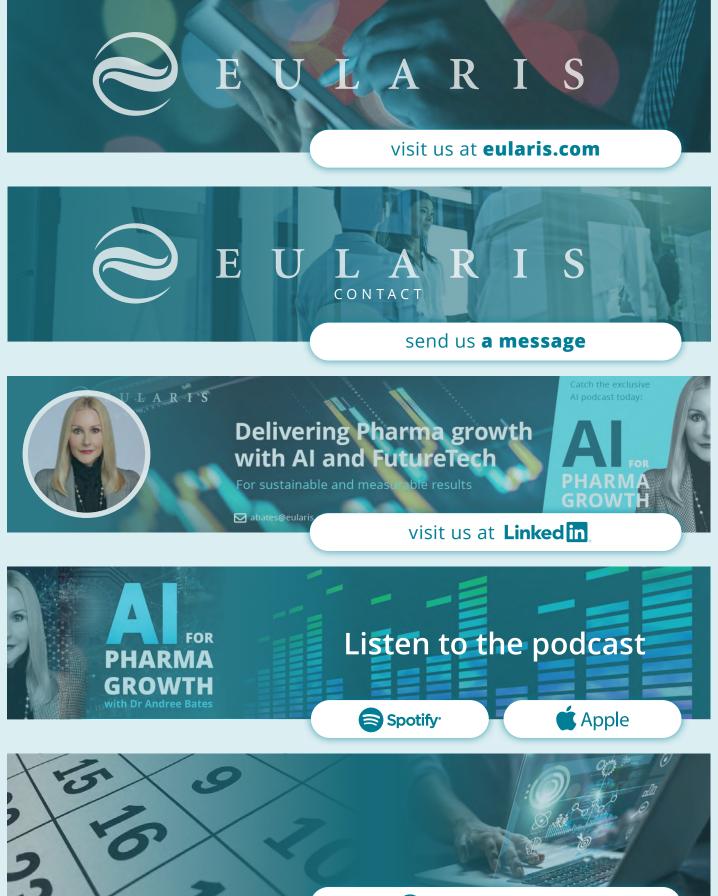
End-to-end solutions focused AI and tech implementation

Tech implementation from end-to-end including tech project planning, implementing security procedures, data discovery, data staging, data preparation, data AI modelling (with ML, NLP, Generative AI etc) model evaluation, UI/ UX creation, integration services, software integration and cloud services, perform testing and quality controls and launch.



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